

DIN EN ISO 4231



ICS 25.100.50

Supersedes  
DIN EN 24231:1990-06

**Hand- and machine-operated circular screwing dies for parallel pipe threads –**

**G series (ISO 4231:2016);**

**English Version EN ISO 4231:2016,**

**English translation of DIN EN ISO 4231:2017-03**

Runde Hand- und Maschinen-Schneideisen für zylindrisches Rohrgewinde –  
Reihe G (ISO 4231:2016);

Englische Fassung EN ISO 4231:2016,

Englische Übersetzung von DIN EN ISO 4231:2017-03

Filières rondes de filetage, à main et à machine, pour filetages cylindriques de tuyauterie –  
Série G (ISO 4231:2016);

Version anglaise EN ISO 4231:2016,

Traduction anglaise de DIN EN ISO 4231:2017-03

Document comprises 12 pages

Translation by DIN-Sprachendienst.

In case of doubt, the German-language original shall be considered authoritative.

*A comma is used as the decimal marker.*

## **National foreword**

This document (ISO 4231:2016) has been prepared by Technical Committee ISO/TC 29 "Small tools", Subcommittee SC 9 "Tools with defined cutting edges, cutting items".

The responsible German body involved in its preparation was *DIN-Normenausschuss Werkzeuge und Spannzeuge* (DIN Standards Committee Tools and Clamping Devices), Working Committee NA 121-01-04 AA *Gewindebohrer und Schneideisen*.

The DIN Standards corresponding to the International Standards referred to in this document are as follows:

ISO 228-1	DIN EN ISO 228-1
ISO 2568	DIN EN 22568
ISO 4230	DIN EN ISO 4230

## **Amendments**

This standard differs from DIN EN 24231:1990-06 as follows:

- a) Annex A has been added;
- b) a Bibliography has been added;
- c) the standard has been editorially revised and brought in line with current rules of presentation.

## **Previous editions**

DIN 223-2: 1925-07, 1934-11, 1943x-12  
DIN 5158: 1980-07, 1980-10, 1986-04  
DIN EN 24231: 1990-06

**National Annex NA**  
(informative)

**Bibliography**

DIN EN 22568, *Hand and machine-operated circular screwing dies and hand-operated die stocks*

DIN EN ISO 228-1, *Pipe threads where pressure-tight joints are not made on the threads — Part 1: Dimensions, tolerances and designation*

DIN EN ISO 4230, *Hand- and machine-operated circular screwing dies for taper pipe threads — R series*